

REPLACING THE REAR RIM ON THE CROSSRIDE UB/DISC 09 AND CROSSRIDE DISC 09 WHEELS

Tools needed

- Conventional spoke wrench

Basic wheel building principles for Crossride Disc 09 and Crossride UB/Disc 09 rear wheels:

- Drive side: the **non-driving spokes are positioned underneath the driving spokes.**
- Non-drive side: the **driving spokes are positioned underneath the non-driving spokes.**

Start with the drive side;



Insert the head of a spoke in a slot on the hub so that the spoke is a non-driving spoke.



With the valve hole near you, insert this spoke in the first hole to the right of the valve hole and tighten its nipple two turns. Repeat these steps for the six non-driving spokes, drive side.



Insert the head of a spoke in a slot on the hub so that the spoke is a driving spoke.



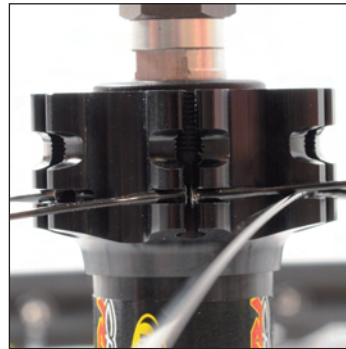
With the valve hole near you, insert this spoke in the third hole to the right of the valve hole and tighten its nipple two turns. Repeat these steps for the six driving spokes, drive side.



Turn the wheel over. Insert the head of a spoke in a slot on the hub so that the spoke is a driving spoke.



With the valve hole near you, insert this spoke in the first hole to the right of the valve hole and tighten its nipple two turns. Repeat these steps for the six driving spokes, non-drive side.



Insert the head of a spoke in a slot on the hub so that the spoke is a non-driving spoke.



With the valve hole near you, insert this spoke in the third hole to the right of the valve hole and tighten its nipple two turns. Repeat these steps for the six non-driving spokes, non-drive side.

Tighten each nipple equally to tension the wheel.

Tension the wheel and center it definitively (refer to the product pages for the appropriate tension for each wheel).